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D5203-043
Job Sheet 196281



Part No: D5203-043

Job Qty: 1 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 6/12/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D5203 REV.C IPP REV:A 15.01.08 NEW ISSUE DD VERF:JLM IPP REV:B 18.01.17 AS PER DWG
REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	6/12/19		0.00	0.67	Small Fab - 1		58 9-89 JUN 11 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	6/12/19		0.00	0.00	QC 5 - 10		40 9-89 JUN 01 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	6/12/19		0.00	0.00	Packaging 3 - 1 - B4B		40 9-89 JUN 01 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST 370
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA				1 pcs	6/12/19
				0.00	0.00
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - Small Fab
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location:
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A ST350	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5147510
D2690-6 ST009	Lanyard	2 pcs (2 ea)	100-Small Fab - 1	5187468
D5203-047 ST370	Strut Weldment	1 pcs (1 ea)	100-Small Fab - 1	5135108
MS17984-C405 ST315	Pin, Quick Release	2 Ea (2 ea)	100-Small Fab - 1	5135101
MS21043-3 ST302	Nut	2 Ea (2 ea)	100-Small Fab - 1	5167825
MS21919WCJ12 ST291	Clamp	2 Ea (2 ea)	100-Small Fab - 1	FM128356.0
NAS1149C0332R ST266	Washer	4 Ea (4 ea)	100-Small Fab - 1	5174158

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C3A	2	358	0
	D2690-6	2	140	0
	D5203-047	1	1	0
	MS17984-C405	2	11	0
	MS21043-3	2	1,215	0
	MS21919WCJ12	2	14	0
	NAS1149C0332R	4	2,752	0

Part Specifications
Specifications could not be found.

Plex 6/11/19 10:14 AM dart.lacelle.linda



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Container No: S189231



Part: D5203-043

Job No: 196281

Serial No/Batch: S189231

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/11/19